

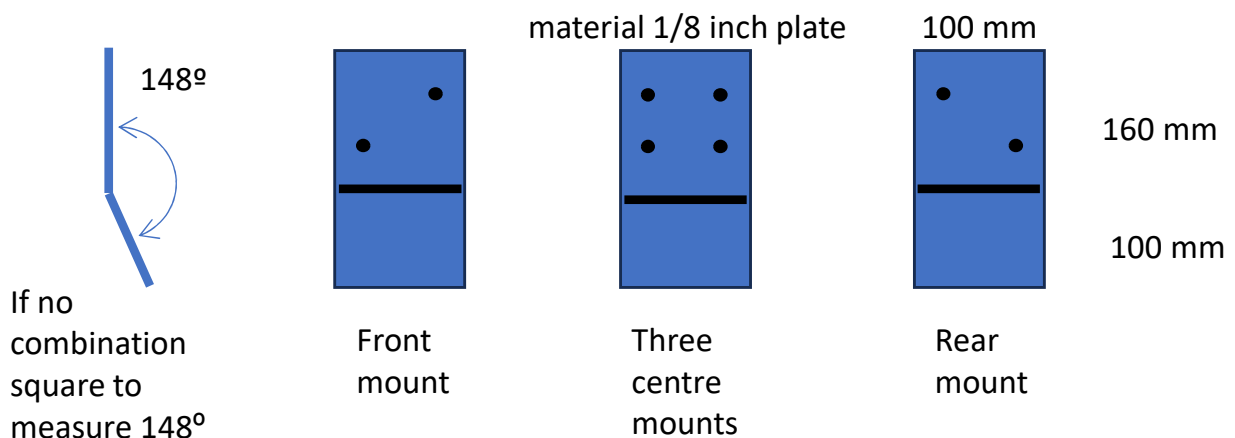
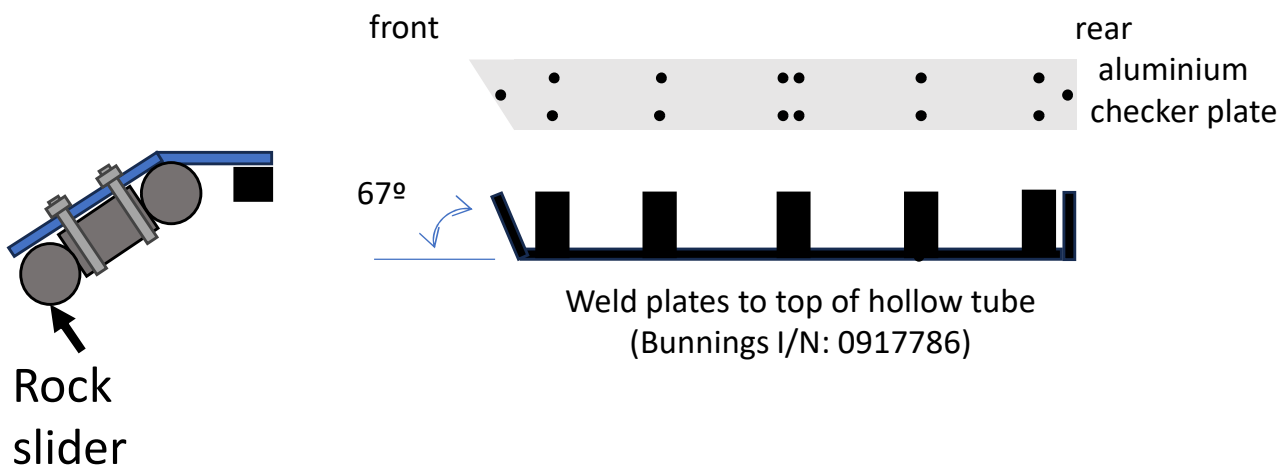
# SIDE STEPS

Fabrication for 1730 mm overall long and 100 mm wide

- Fabricate symmetrical wood template to facilitate fashioning, positioning and consistency between sides
- Fabricate supports and weld to square tube
- Cut aluminium checker plate to size (I used two halves)
- Drill & fit 'rivnuts' (nutserts) for plate mounting (Bunnings I/N: 5910351)
- Assemble & check all ok
- Disassemble and prime and paint frame black
- Fit to vehicle with 50 mm U bolts (Bunnings I/N: 2316023) cut to length

## DRAWINGS NOT TO SCALE

left hand side shown, right hand side is a mirror image



If no combination square to measure 148° angle with make a wood template to ensure consistency

Lightly score metal with cutting wheel and heat and bend at the scoring. (I used propane torch, a vice and an adjustable wrench.) Use an old tile as a straight edge to make the score.